


## Product information

### VITOCOLL 611B09

Transfer tape based on modified acrylic adhesive reinforced with PET film.

## Product composition



**Adhesive**, modified acrylate  
**Carrier**, PET film, 23  $\mu\text{m}$   
**Adhesive**, modified acrylate  
**Liner**, siliconised paper, brown

## Application

VITOCOLL 611B09 is used for the permanent adhesion of plastic profiles.

## Product benefit

- high initial tack on various surfaces like metal, wood, glass, paper and plastic
- good adhesion to low energy surfaces
- good UV-resistance

## Technical data and product properties

thickness	90 $\mu\text{m}$	
peel adhesion acc. to DIN EN 1939:1996	at 20 °C on stainless steel PVC PE	25 N/25 mm 25 N/25 mm 7 N/25 mm
shear adhesion acc. to DIN EN 1943:1996	at 20 °C on stainless steel	15 N/625 mm <sup>2</sup>
UV resistance	good	
weathering resistance	good	
temperature resistance	-40 °C to 80 °C	
application temperature	4 °C to 30 °C	

## VITOCOLL 611B09

### Processing

The most important processing parameters and information on cleaning are listed in our Information on Processing Adhesive Tapes.

### Storage and shelf life

12 month after receipt of goods, when stored at 18 °C and 60 % relative humidity protected from sunlight, in original packaging

### Special Information

The data and technical information presented are characteristic or average data. All advices are given to the best of our knowledge. You are kindly requested to conduct your own tests to determine the suitability of our product for your application. Our General Conditions answer any questions on guarantees and liabilities for these products unless other legal regulations apply.

If you need further information about product safety, conformance, REACH or RoHS please send your e-mail to [info@vito-irmen.de](mailto:info@vito-irmen.de)

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